

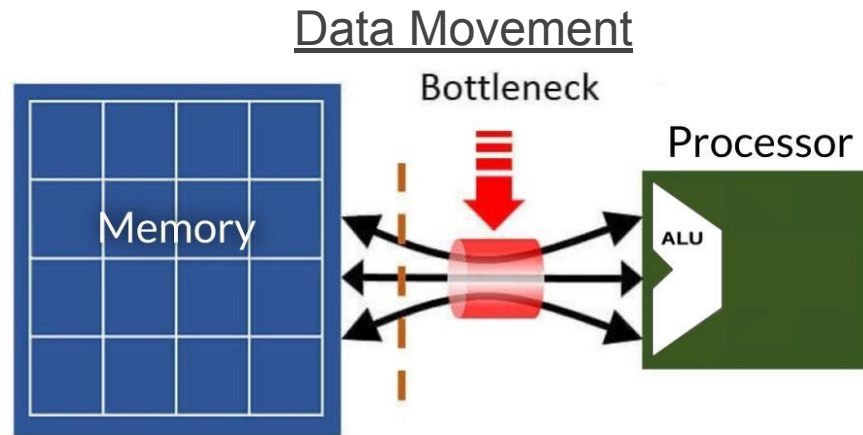
SDMay25-19: ASIC design for Compute-In-Memory Research Vehicle

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Clients/Advisors: Dr. Henry Duwe and Dr. Cheng Wang

Problem Statement

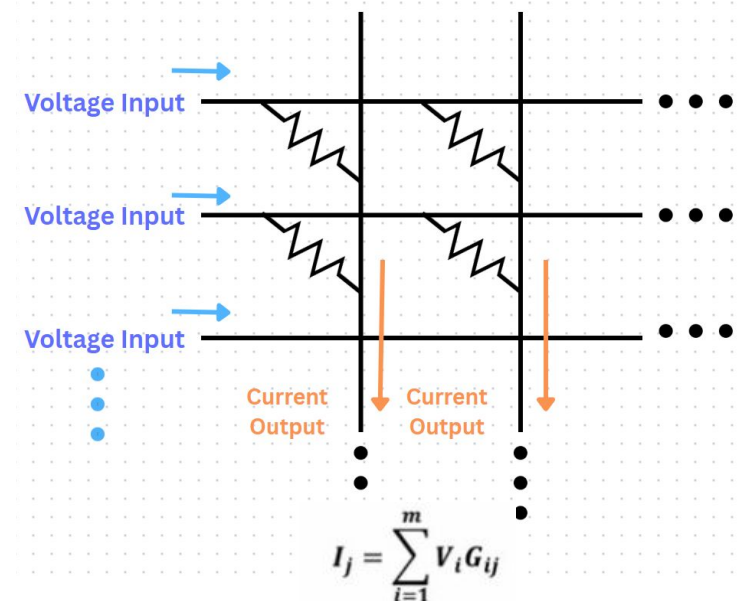
- Matrix-vector multiplication (MVM) is crucial in machine learning computations
- Data transfer between memory and CPU creates bottlenecking
- **What can be done about this?**



Source [1]

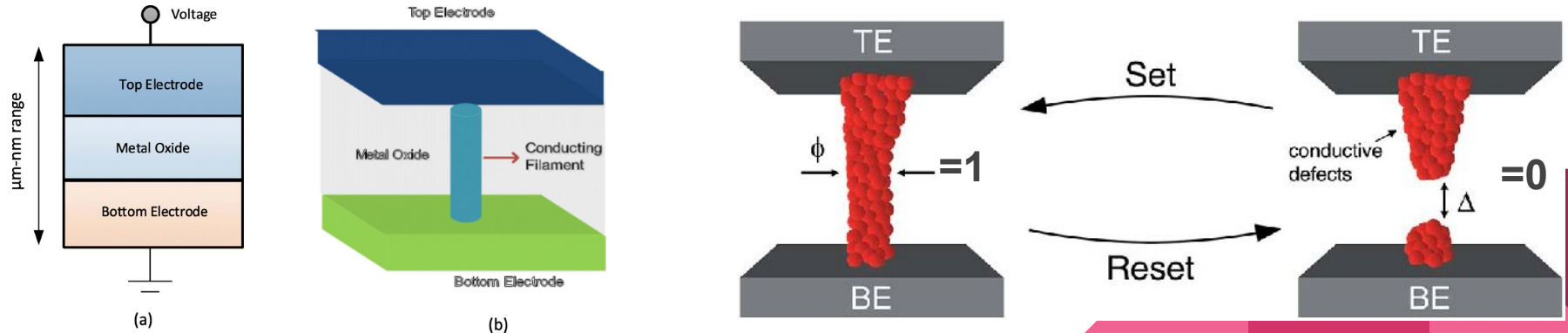
Compute-In-Memory

- MVM is performed within memory system
 - Works via multiply and accumulate process
- Alleviates bottleneck between memory and CPU
- Many technologies for this system
 - Resistive Memory (ReRAM) is the one our clients are interested in because of density and efficiency



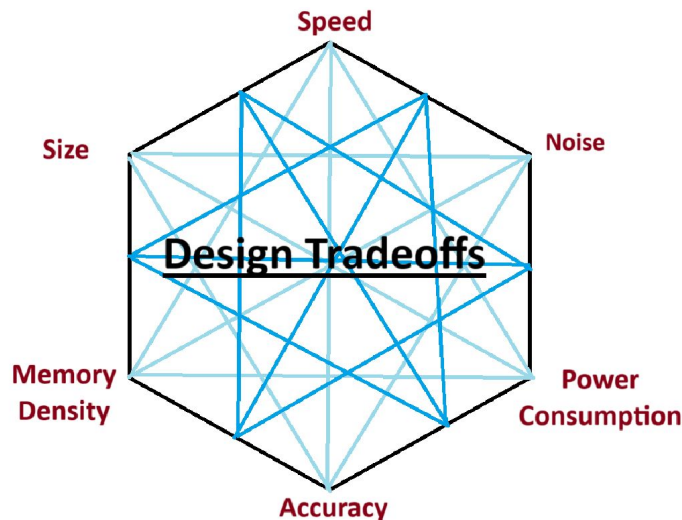
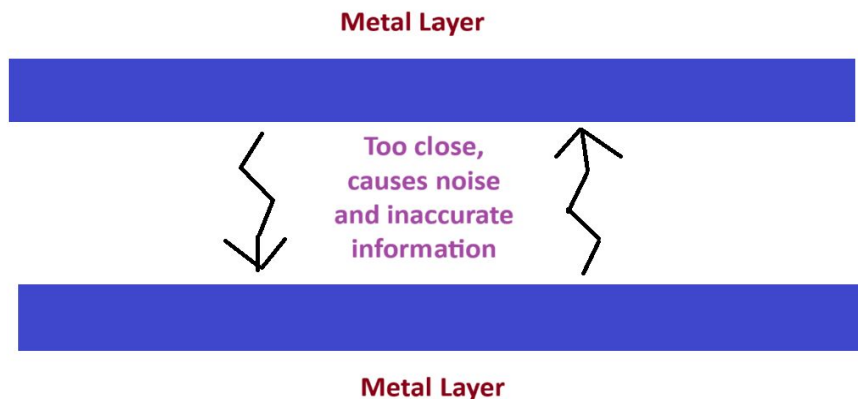
What is ReRAM?

- Non-volatile memory technology
- High and low conductance states controlled by filament formation
- Can perform MAC operations (Ohm's Law) by taking advantage of the two states



Our Project

- Design and fabricate a test chip implementing four ReRAM-based compute-in-memory architectures (Research Test Vehicle)
- Characterize system performance across architectures and components
- Use Skywater 130nm process and Efabless tools for fabrication and tape-out



Users

Primary Users:

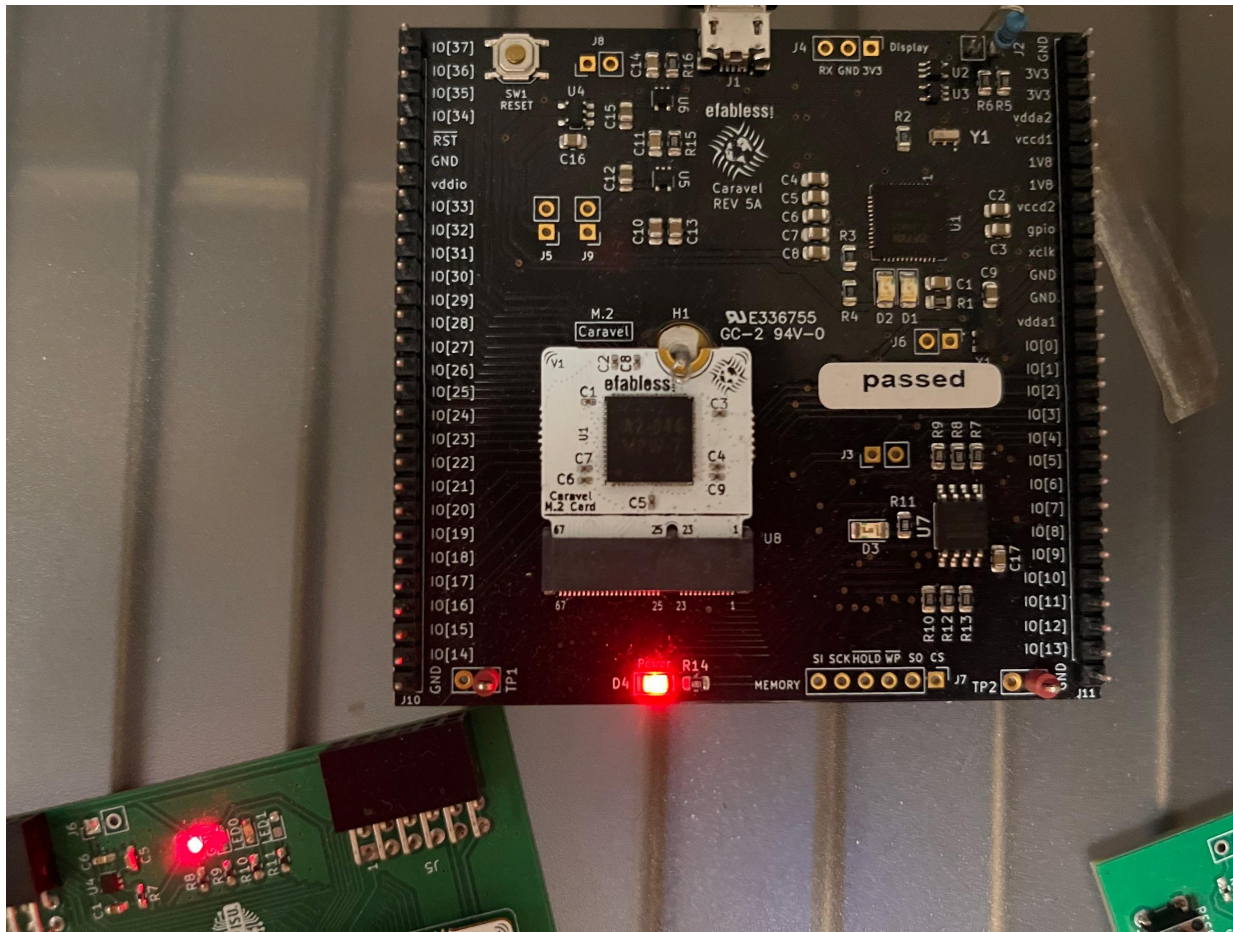
- ISU ECpE faculty and research teams (graduate and undergraduate).

Secondary Users:

- ChipForge: An Iowa State University club
- Students in CPRE 4870/5870, EE 5260

Tertiary Users (Public):

- Public (which will further research in the field and help the field evolve)



A prior efabless project being used by Chip Forge

Requirements

- Component circuits are individually characterizable and accessible through external analog I/O
- Four different ReRAM compute crossbar architectures
 - Different configurations of source, bit, word lines
 - Different peripheral circuitry
 - True crossbar vs. 1T1R grid
- Uncertainty evaluation for implemented architectures
 - Crossbar noise
 - ADC noise
 - Design for worst case crossbar noise within one ADC step

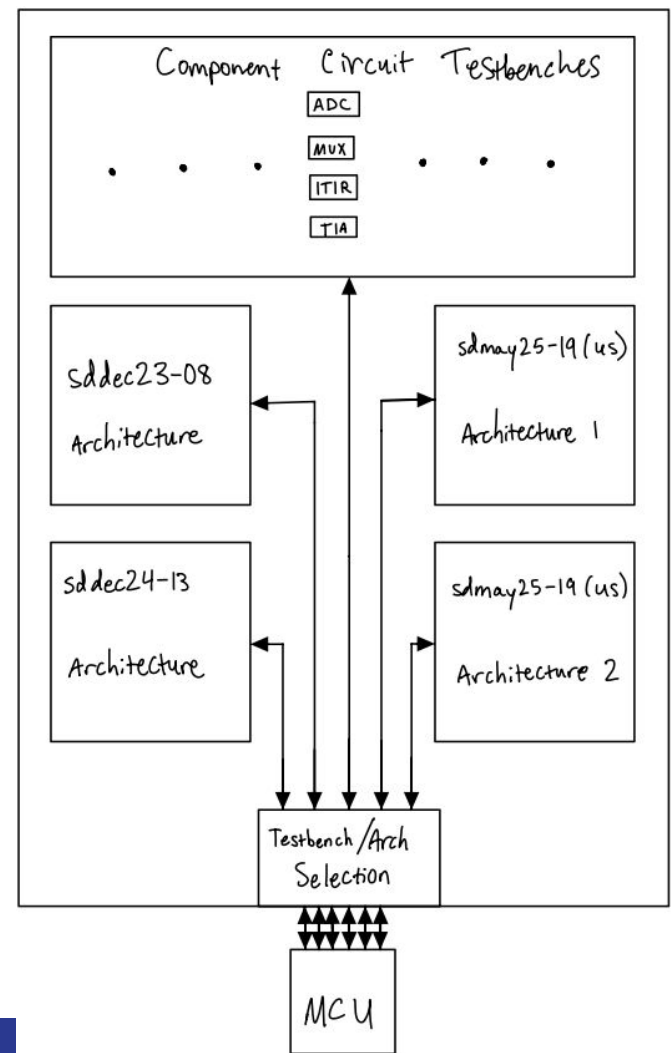
Requirements Cont.

- Bring-up Documentation and code for validation and debug
 - Characterizing the component circuitry via individual test benches.
 - FORMing the ReRAM cells
 - C Code for the MCU to interface with the ReRAM that enables testing and demonstrates that the ReRAM can compute an MVM within an epsilon tolerance.
 - Refine and update Chip Forge documentation



Design Strategy

1. Gain familiarity with open source tools
2. Test components from previous teams and fix where needed
3. Implement our own unique architectures
4. Create top level schematic with ability to select between different architectures and component circuitry
5. Write C code and documentation



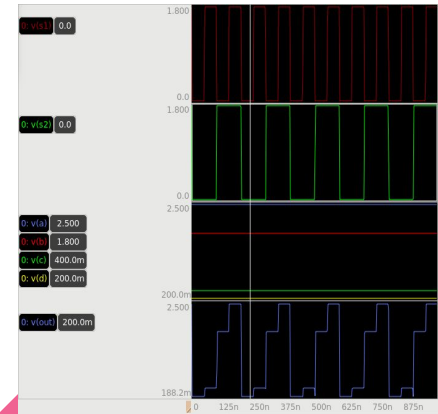
Project Timeline



For more information, see section 3.4 of the design document

Fall: Goals and Challenges

- Goals:
 - Install toolflow
 - Learn basics about each aspect of mixed-signal toolflow
 - Understand function and simulation of ReRAM
 - Familiarize ourselves with past teams' work to inform our own design decisions



Gtk analog waveform viewer

Fall: Testing and Results

- Learned toolflow by taking an inverter all the way through precheck
- Started testing previous teams designs

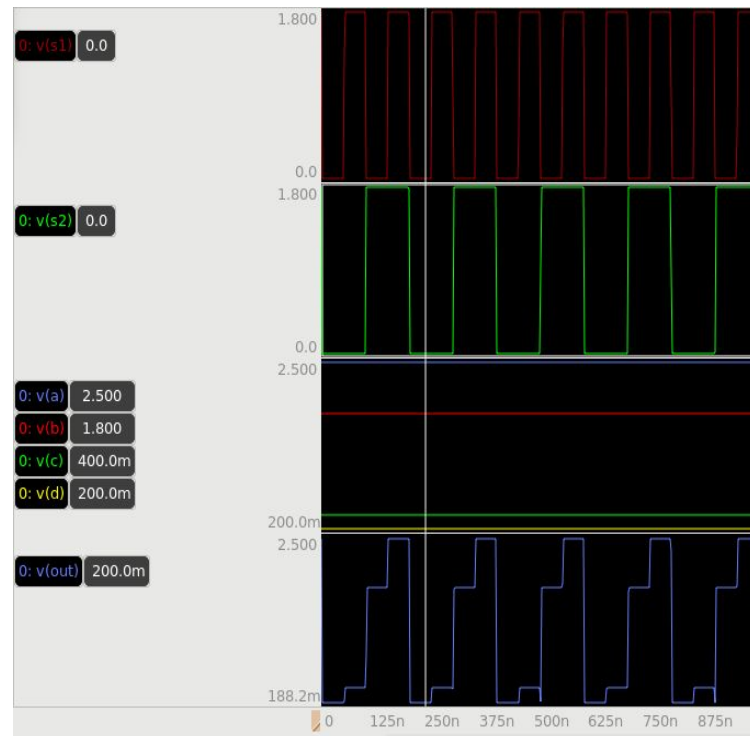
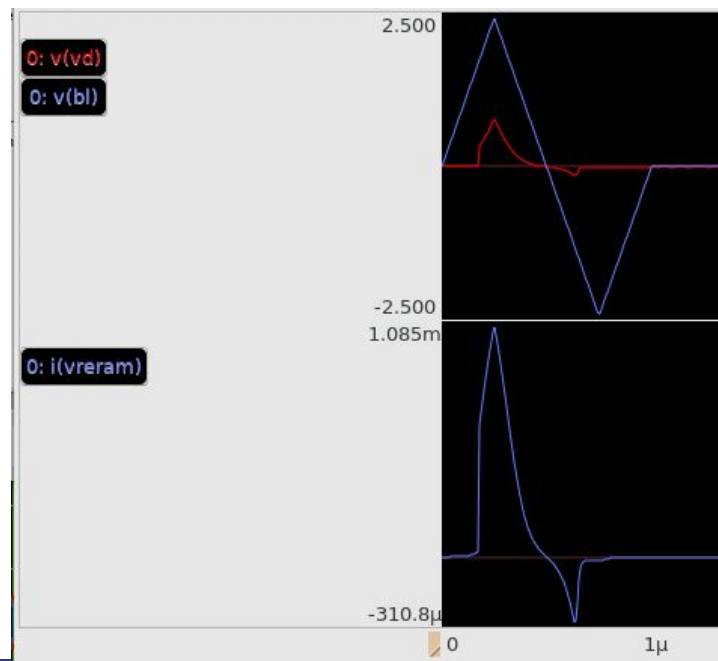
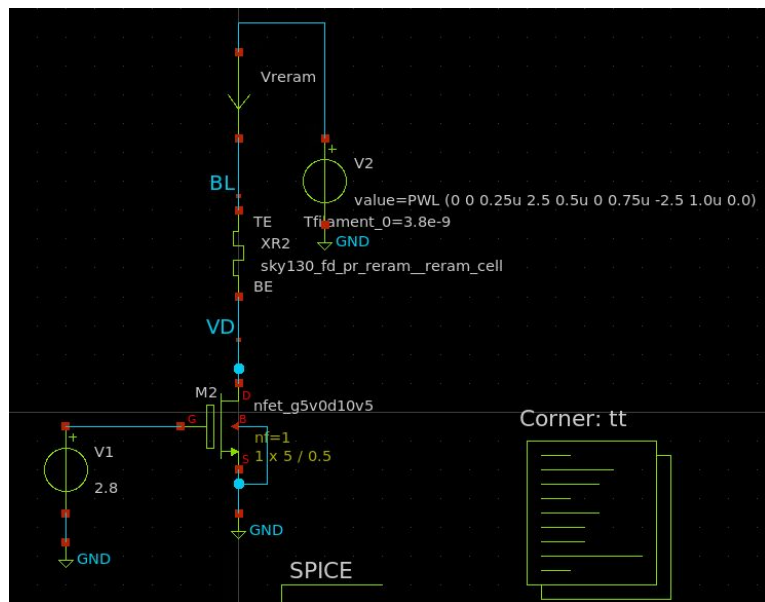


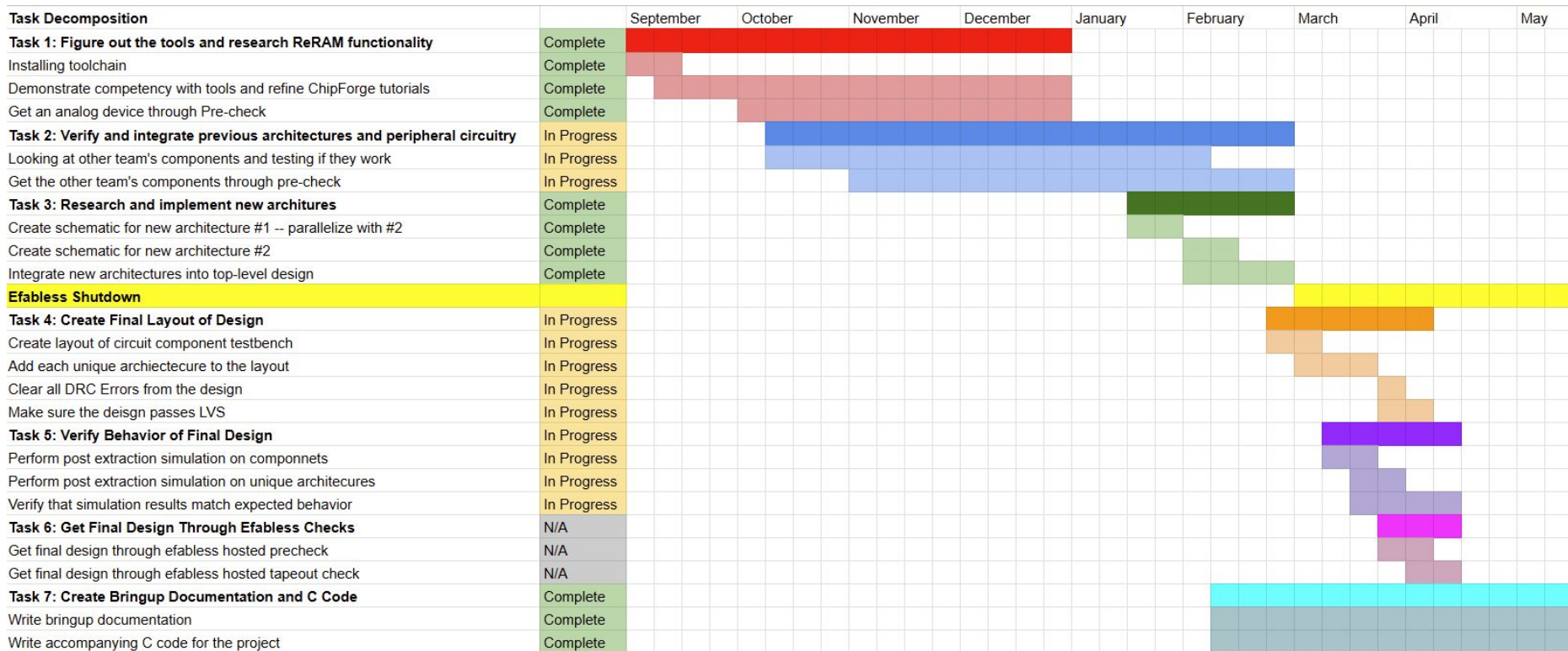
Figure 5.7: Resulting waveforms from 4-to-1 multiplexer testbench from team sddec23-08

Fall: Testing and Results Cont.

- Able to characterize ReRAM through simulation and reading skywater documentation



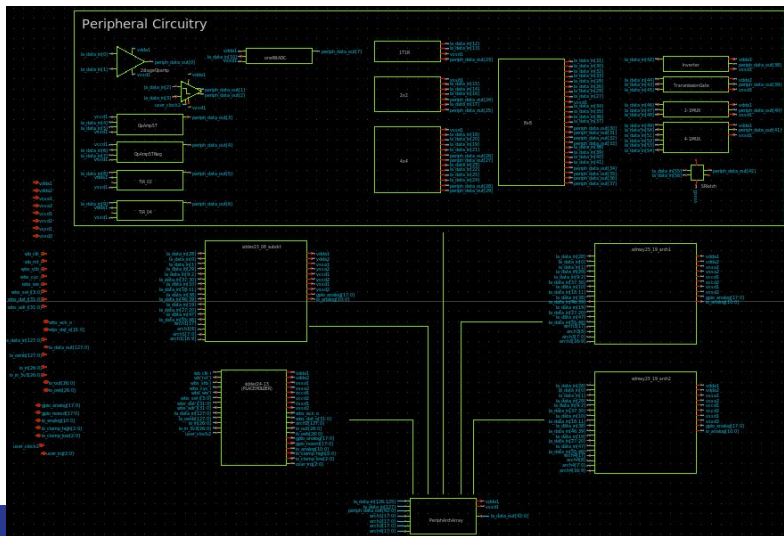
Project Timeline



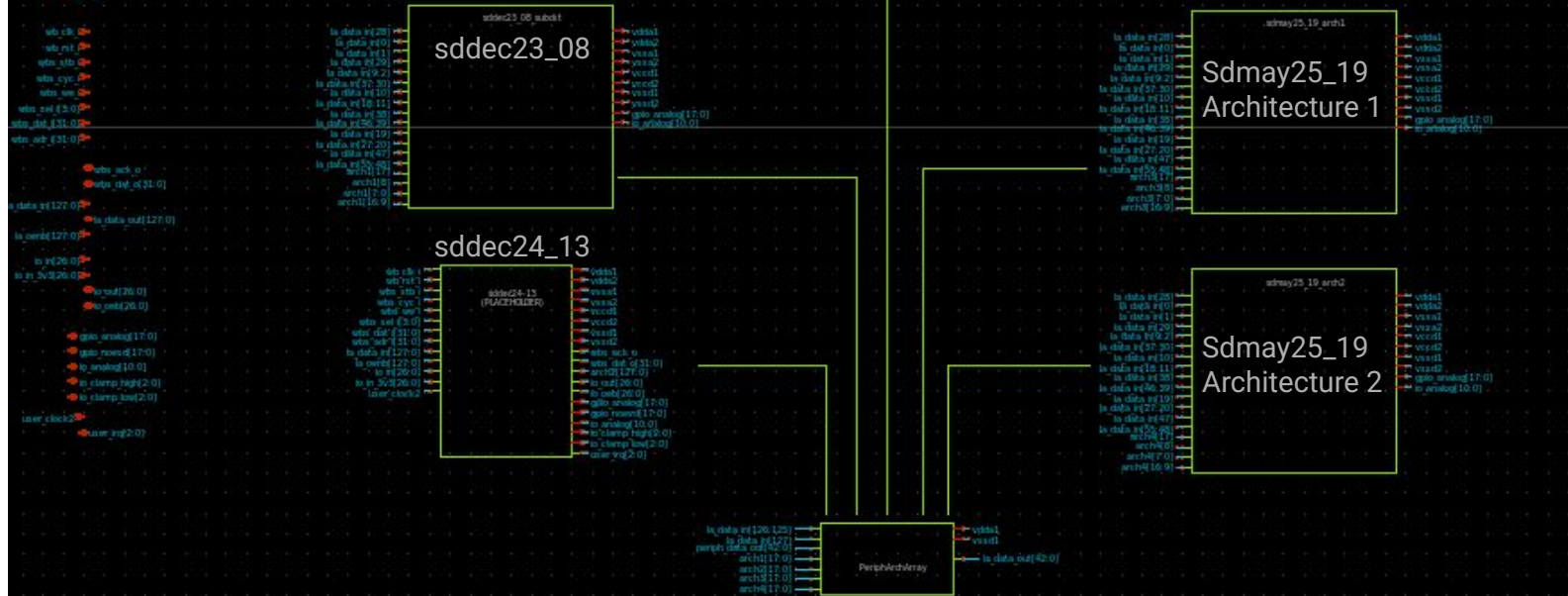
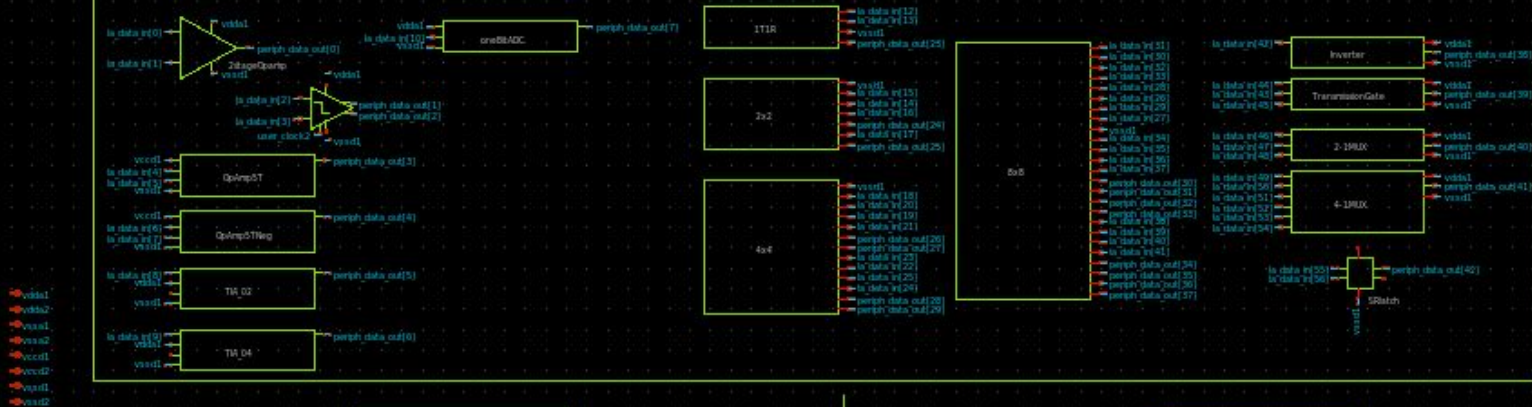
For more information, see section 3.4 of the design document

Spring: Goals and Challenges

- Create a top level design with 4 total architectures and component testbench
- Designs pass local precheck and hosted checks before April 21st to meet fabrication deadline
- Write bring up code and documentation for end users to begin testing our chip

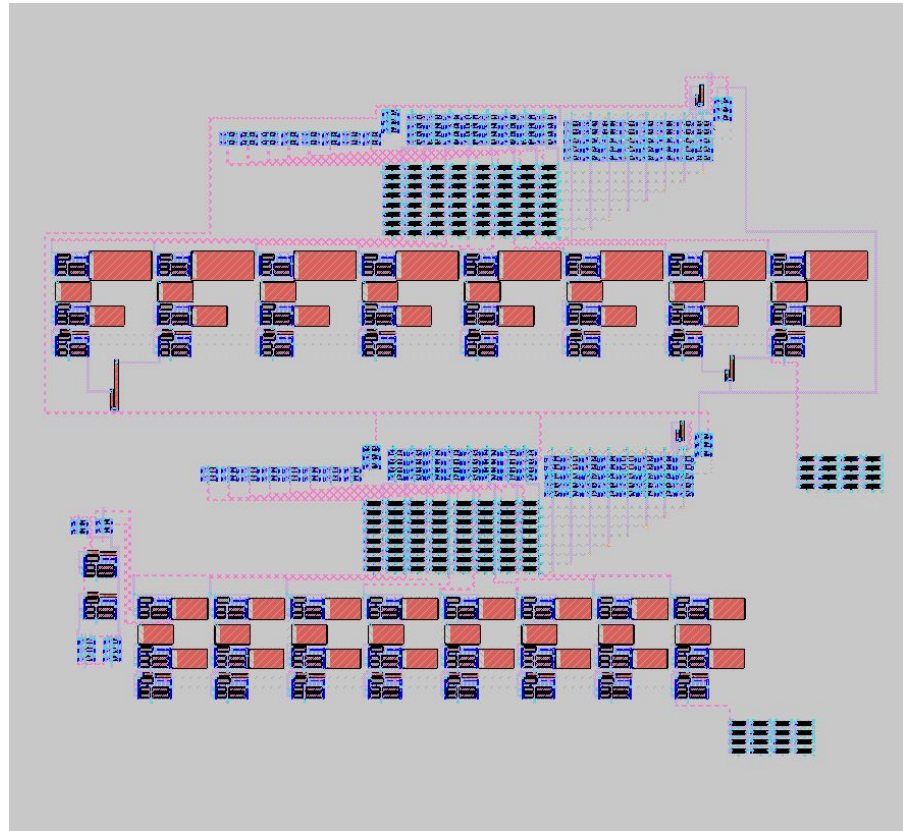


Peripheral Circuitry



Spring: Work and Results Cont.

- Finished layout of one of our architectures, and layouts of all relevant subcomponents



Spring: Work and Results Cont.

- Successfully got components through precheck and tapeout-check on efabless servers.

Hello ,

This automated email is a response to a job data request you initiated:

Job Name: 5932c1e1523f72a758fb8bd33539b73208fa0f51

Request Timestamp: 2025-02-23 22:04:23.172270

The following are the links to the job data you requests:

Logs: [c71684af-9160-4fdc-a7d7-7f8c2ac23dd8_logs](#)

Outputs: [c71684af-9160-4fdc-a7d7-7f8c2ac23dd8_outputs](#)



Spring: Work and Results Cont.

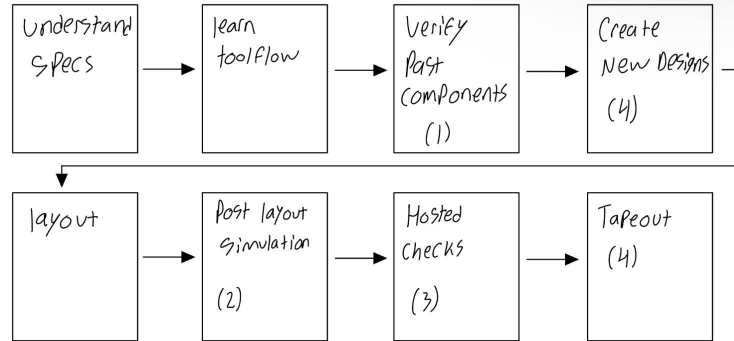
- Bring up code for testing architectures and characterizing components
- Provide API with read/write functionality for logic analyzer pins and pre defined pin names

```
// Read output from architecture 0
write_la_pins(ARCH_SELECT_LSB, ARCH_SELECT_WIDTH, 0x0);
write_la_pin(PERIPH_SELECT, LOW);
uint32_t result = read_la_pins(LA_OUT_8LINESELECTOUTPUT02_LSB, LA_OUT_8LINESELECTOUTPUT02_WIDTH);
if(result == 8) {    // each cell has a 1, multiplying by the 1 on our wordline, 1 * 1 + 1 * 1 + ... 8 times = 8
    printf("MAC test successful! (Expected 8, Actual 8)");
} else {
    printf("MAC test failed. (Expected 8, Actual %d)", result);
}
```

Risks

- Past team's design does not pass functional tests or pre-check (1)
 - Risk 40%
- At least one of the new designs does not satisfy the requirements (2)
 - Risk 15%
- Integrated top-level project wrapper design fails functional tests or pre-check (3)
 - Risk 55%
- Flicker noise is more impactful on the Skywater process than expected (4)
 - Risk 15%

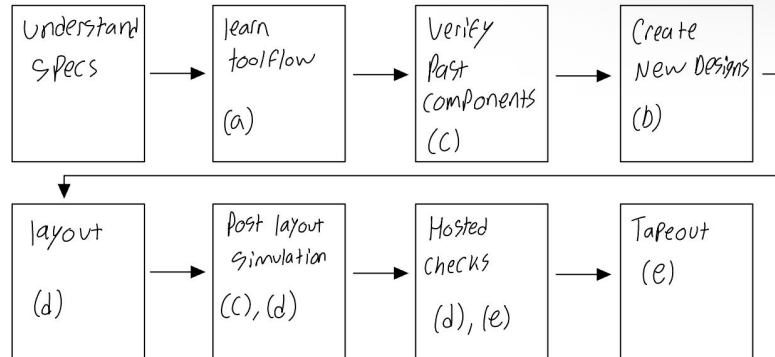
Analog Design Process :



Mitigation

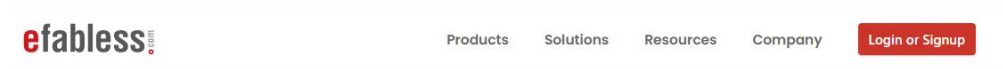
- Utilize efabless Slack community for tool related issues (a)
- Use distinct designs and create component testbench (b)
- Characterize all components from past teams before using in design (c)
- Resolve any issues with simulation or layout with individual components (d)
- Make use of paid tech-support from Efabless for Tapeout related issues (e)

Analog Design Process :



Efabless Shutdown

- Shut down in early March, 2025
- Lost access to paid support from Efabless team
- Open-source slack community shut down as well
- Issues with ReRAM SPICE model would go unfixed
- Continue project as planned



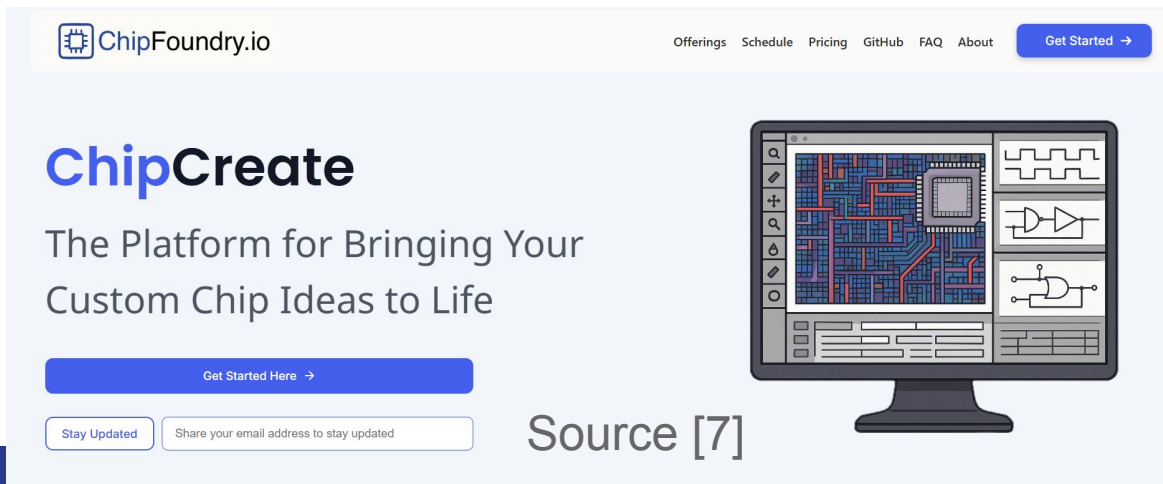
Shutdown Notice

Due to funding challenges, Efabless has shut down operations until further notice.
We regret any inconvenience and will provide updates as available.

Source [6]

Next Steps

- Pursue the design through another similar company:
 - ChipFoundry.io
 - Tiny Tapeout
 - Etc.
- Use the designs as an educational tool for Chip Forge Members



Source [7]

Learning and Value Provided

- Gained in-depth understanding of tapeout process
- Developed an understanding of hierarchical analog design
- Laid out and tested our unique crossbar architecture
- Documentation can provide an example of the design process for Chip Forge members to use in the future
 - Analog documentation
 - Mixed signal integration process



Conclusions

- Able to deliver:
 - Two unique architectures
 - Layout of our first unique architecture
 - A component testbench for cell characterization
 - A top level design that incorporates all 4 compute-in-memory architectures
 - Bringup code that would allow users to test and characterize our design
- Gained valuable insight into design of a hierarchical analog system with mixed signal components
- Our documentation will be a useful reference for future Chip Forge Members pursuing an analog design



Image Sources

- [1] <https://www.linkedin.com/pulse/memory-bottleneck-ali-farahany/>
- [2] <https://skywater-pdk.readthedocs.io/en/main/>
- [3] <https://efabless.com/>
- [4] <https://pubs.rsc.org/en/content/articlehtml/2019/fd/c8fd00106e>
- [5] <https://link.springer.com/article/10.1186/s11671-020-03299-9>
- [6] <https://efabless.com/notice>
- [7] <https://chipfoundry.io/>